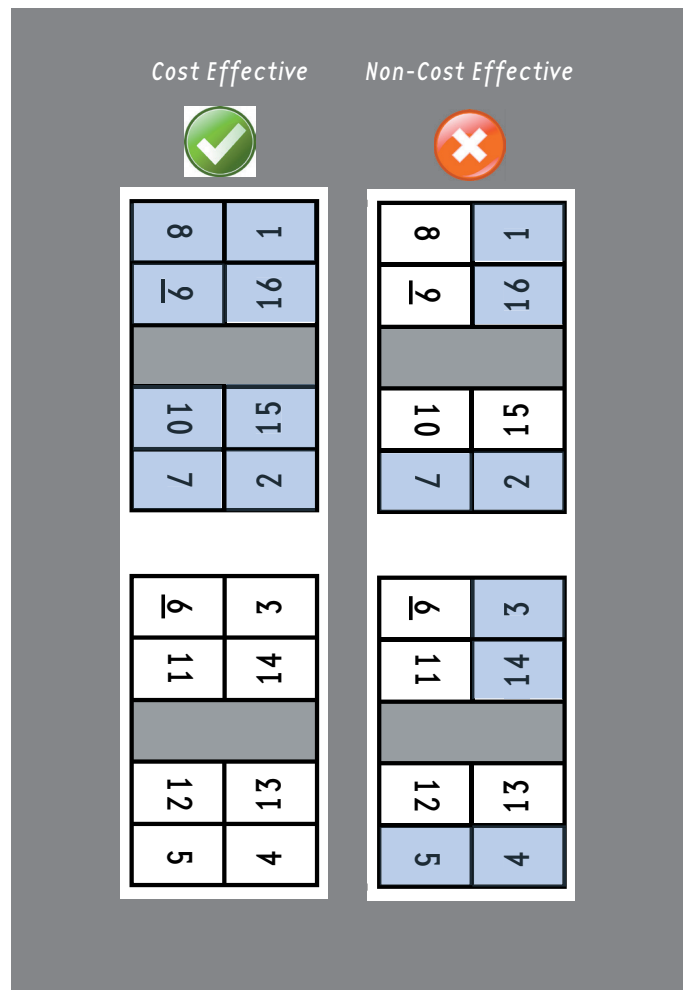
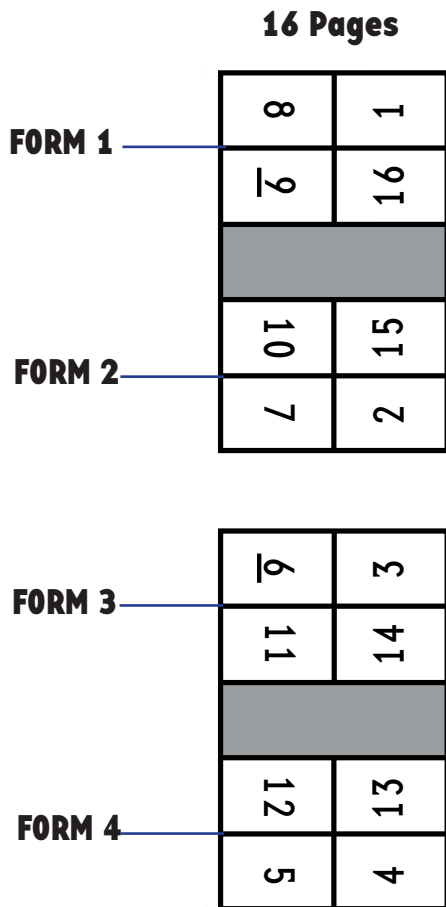


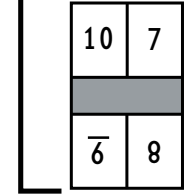
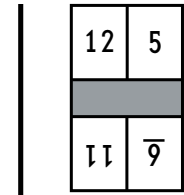
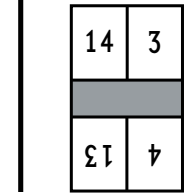
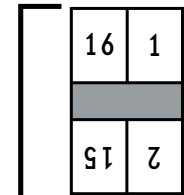
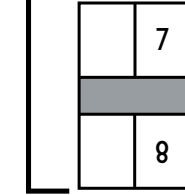
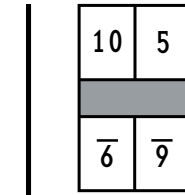
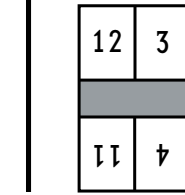
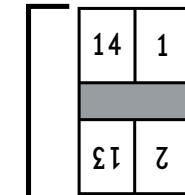
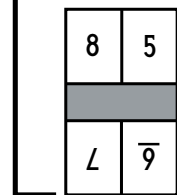
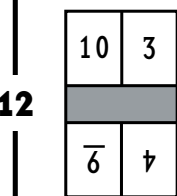
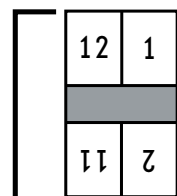
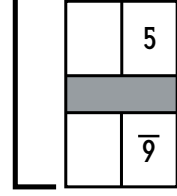
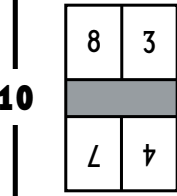
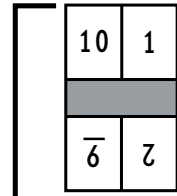
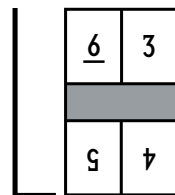
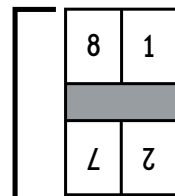
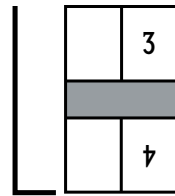
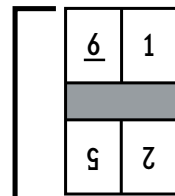
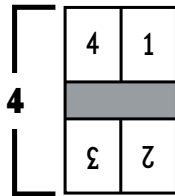
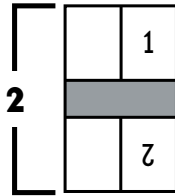
## Understanding Forms and Pagination

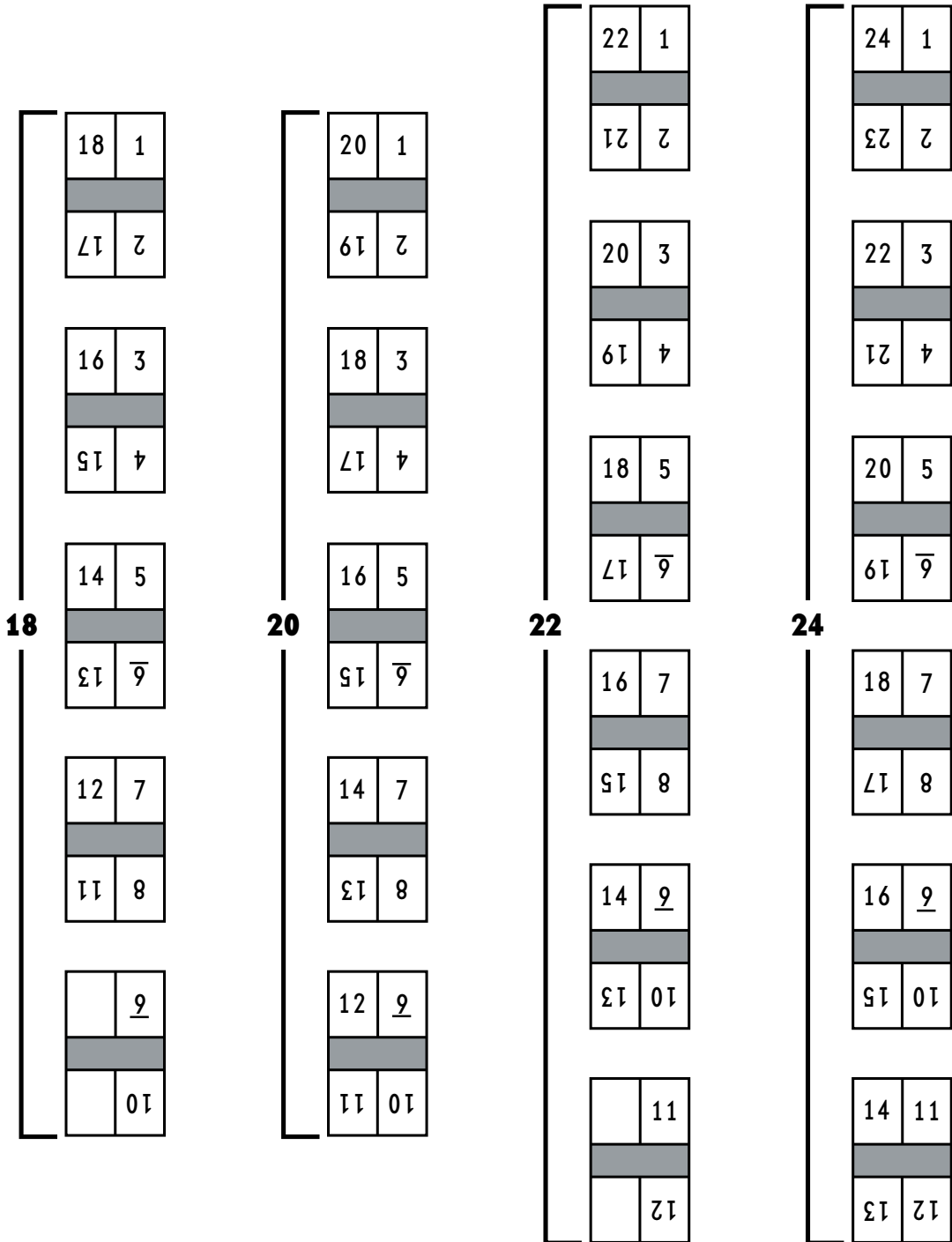
**FORM**- Each side of a signature. Also spelled forme.

**SIGNATURE**- Printed sheet folded at least once, possibly many times, to become part of a book, magazine or other publication.

BELOW SHOWS A 16 PAGE TABLOID. IT IS MOST COST EFFECTIVE TO ORDER COLOR PAGES BY FORM, STARTING WITH FORM 1 AND WORKING DOWN.







# PAGINATION: TABLOID 4-32 PAGES

4

		1
		4
		3
		2

8

4	1
5	8
6	7
3	2

12

6	1
7	12
8	11
5	2

16

8	1
6	16
10	15
7	2

32

16	1
17	32
18	31
15	2

28

14	1
15	28
16	27
13	2

12

3	
10	
2	
4	

16

6	3
11	14
12	13
5	4

32

14	3
19	30
20	29
13	4

28

12	3
17	26
18	25
11	4

24

12	1
13	42
14	23
11	2

20

10	1
11	20
12	19
9	2

32

12	5
21	28
22	27
11	6

28

10	5
19	42
20	23
9	6

24

10	3
15	22
16	12
9	4

20

8	3
13	18
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7	4

32

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23	26
24	25
9	8

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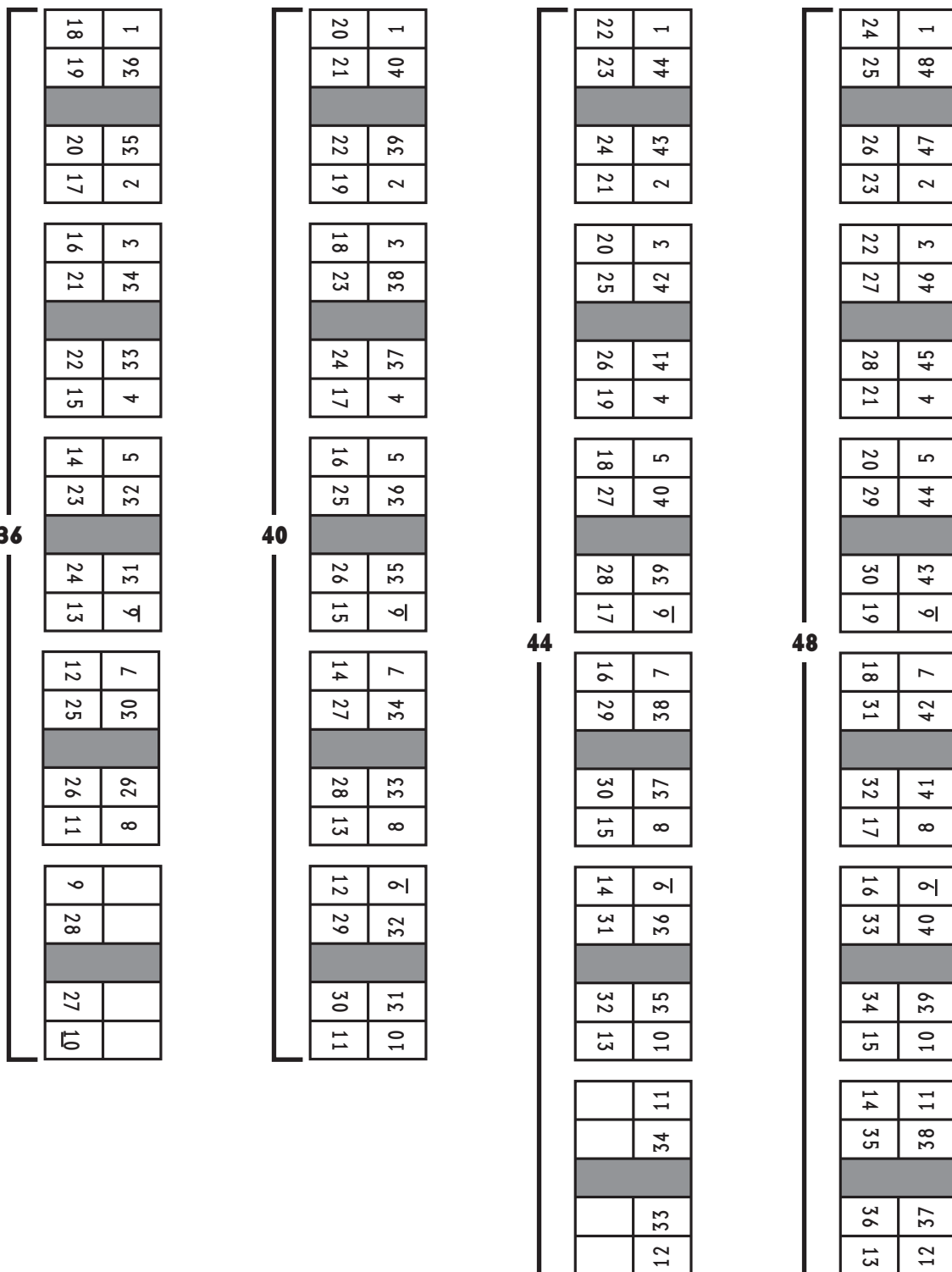
24

8	5
17	20
18	19
7	6

20

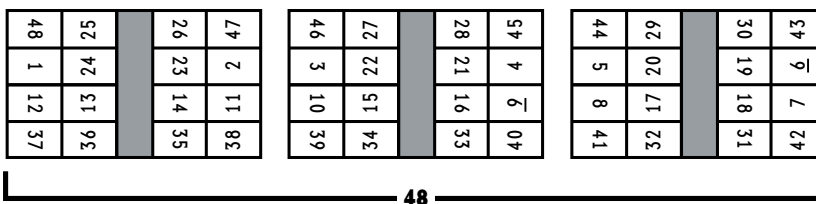
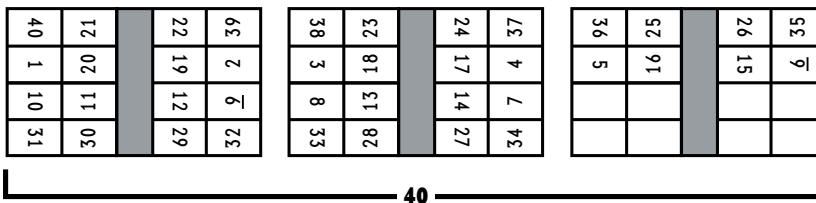
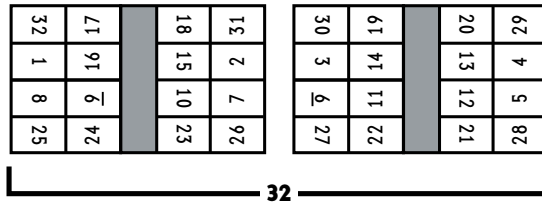
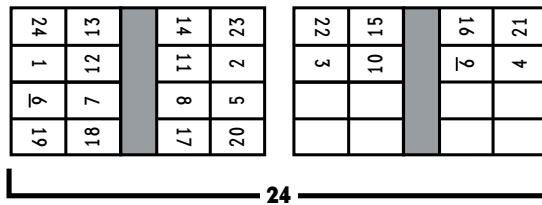
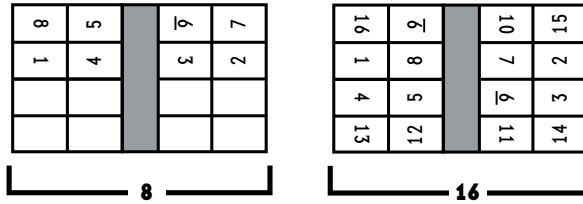
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16	
15	
6	

# PAGINATION: TABLOID 36-48 PAGES



# PAGINATION: MAGAZINE 8-48 PAGES

Signature  
OFFSET



Please speak with your local Plant Manager about variations and specifics of this guide.

:: Magazine

02	73					62	81	12	92		
32	25					30	27	24	33		
12	92					40	17	22	35		
38	19										

Section 1

55	2	7	05			19	4	5	09		
42	15	10	47			52	13	12	53		
54	3	6	51			15	11	11	45		
54	3	6	51			62	3	6	59		

Section 1

59	2	7	85			69	4	5	89		
50	15	10	55			60	13	12	61		
67	91	6	95			65	11	11	29		
64	1	8	57			70	3	6	67		

Section 1

59	02	12	44			47	81	52	24		
36	29	28	37			34	31	26	39		
52	05	12	82			48	17	24	41		
46	19	22	43								

Section 2

57	02	12	44			67	12	99			
36	29	28	37			58	15	10	63		
52	05	12	82			75	91	6	49		
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Section 1

47	92	11	95			67	12	95			
46	27	36	37			44	29	34	39		
54	82	52	82			50	23	20	53		
48	25	18	55								

Section 2

59	92					59	92				
46	35					56	25				
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Section 2

57	9					67	2	6	21		
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19	02	11	07			78	3	8	73		
80	1	10	71								

Section 1